

OSHA-Required Health And Safety Information!

This Material Safety Data Sheet (MSDS) was requested moments ago from Hercules Automated Fax Information System. Please forward it immediately to the person in charge of MSDS's, or retain it at the machine until claimed.

Section 1

MATERIAL SAFETY DATA SHEET # 95
Hercules CPVC Cement, "LOW VOC"
Standard (Orange) or Gold



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Meets OSHA 29 CFR 1910.1200

Section 2 - Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s), CAS Numbers)

OSHA PEL ACGIH TLV Other Limits Upper Bound Limit if SARA Reportable

This MSDS is for LOW VOC Product (As shown on label) ONLY. For regular product see MSDS #61.

Tetrahydrofuran (109-99-9)	200 PPM	200 PPM	N/A	--
Methyl Ethyl Ketone (78-93-3)	200 PPM	200 PPM	N/A	--
Cyclohexanone (108-94-1)	50 PPM	20 PPM	N/A	--
Acetone (67-64-1)	1000 PPM	500 PPM	N/A	--

HMIS Hazard Rating: Health: 3 Flammability: 4 Reactivity: 1 Personal Protection: G

Section 3 - Physical/Chemical Characteristics

Boiling Point (°F):	Specific Gravity (H2O = 1):	Vapor Density (Air = 1):	Vapor Pressure (mm Hg):
133 Based on first boiling component-Acetone	0.920 ± 0.03	2.0 to 2.5	190 Based on first boiling component-Acetone
Melting Point (° F):	Evaporation Rate: (Butyl Acetate = 1)	Solubility in Water:	
N/A	7-11	55% to 75%	
Appearance And Color: Orange or Yellow/Gold Viscous Liquid		Odor: Ethereal & Acetone-like	

Section 4 - Fire And Explosion Hazard Data

Flash Point:	Flammable Limits:	LEL:	UEL:
0-6° F (T.C.C.) (Based on Acetone)		2%	13%

Extinguishing Media: Dry chemical. Foam. Carbon dioxide

Special Firefighting Procedures:

Handle as flammable liquid. Wear self-contained breathing apparatus & chemical goggles. Water may be ineffective, but should be used to keep fire-exposed containers cool.

Unusual Fire And Explosion Hazards:

Vapor is heavier than air and travels considerable distance to source of ignition and flashback. On long standing may form peroxides which may cause violent reaction especially upon evaporation to dryness.

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Section 5 - Reactivity Data

Stability: Stable **Conditions To Avoid:** Keep in closed containers away from sparks and open flame.

Incompatibility (Materials To Avoid): Strong oxidizing materials, Lithium Aluminum Hydride, Sodium Aluminum Hydroxide, Sodium and Potassium Hydroxides.

Hazardous Decomposition: CO₂ and CO are formed. Irritating peroxide fumes form when heated to decomposition.

Hazardous Polymerization: Avoid excessive exposure to air and cationic initiators like Lewis Acids.

Section 6 - Health Hazard Data

Routes of Entry: **Inhalation** Yes/Primary **Skin** Yes/Primary **Ingestion** Yes/Secondary

Health Hazards:

Corrosive to eyes and skin irritant. Severe overexposure can cause headache, dizziness and narcosis. May cause dermatosis with prolonged repeated contact.

Carcinogenicity: **NTP** **NO** **IARC** **NO** **OSHA Regulated** **NO**

Signs And Symptoms of Exposure:

INGESTION: No effects of exposure expected. **INHALATION:** Will cause irritation of mucous membranes, nose, eyes & throat, coughing, difficulty of breathing. Exposure to high vapor concentration may cause headache, dizziness, nausea, narcosis. **SKIN CONTACT:** Prolonged contact causes common solvent defatting effect. **EYE CONTACT:** Vapors slightly uncomfortable, splashes irritating. Will cause painful burning or stinging of eyes and lids, watering of eyes and inflammation of conjunctiva.

Medical Conditions Generally Aggravated By Exposure:**Emergency And First Aid Procedures:**

INGESTION: Do not induce vomiting. If conscious, dilute by giving 2 glasses of water. Call a physician immediately. **INHALATION:** Remove to fresh air. If not breathing give artificial respiration preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician. **SKIN CONTACT:** Wash affected areas with soapy water. Remove contaminated clothing. **EYE CONTACT:** Immediately flush eyes with plenty of water for 15 minutes. Consult a physician.

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Section 7 - Precautions For Safe Handling And Use:

Steps To Be Taken In Case Material Is Released Or Spilled:

Eliminate sources of ignition. Absorb with sand or inert absorbing material and dispose of with solid waste according to Federal, State and local regulations. Flush spill area with water, avoid flushing into confined areas.

Waste Disposal Method:

Incinerate in accordance with Federal, State and local regulations.

Precautions To Be Taken In Handling And Storing:

Store in cool place, well-ventilated area. Keep away from open flame and sources of ignition.

Other Precautions:

Use normal good personal hygiene.

Section 8 - Control Measures:

Respiratory Protection:

In confined spaces or other circumstances where adequate ventilation cannot be assured use NIOSH-approved respirator, positive pressure airline mask, or self contained breathing apparatus.

Ventilation: Local Exhaust As required.

Mechanical All ventilating devices must be located so they do not provide a source of ignition.

Special When using cements in an area of limited ventilation, use a ventilation device such as a fan or air mover to maintain a safe air concentration.

Other: N/A

Gloves: PVA gloves.

Eye Protection: Chemical safety goggles.

Other Protective Clothing: Apron, boots, eye bath, safety shower.

Work/Hygienic Practices Wash thoroughly after handling. Avoid ingestion of the cements. Do not eat or drink when using cements or in the vicinity where such cements are being used.



For Hercules Material Safety Data Sheets by fax anytime, day or night, just call 1-800-942-INFO (1-800-942-4636) from any Touch-Tone phone. Have your fax number ready. Checking the product label for the correct MSDS # will save time.